



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name FORCH CHEMICAL SCREW LOCKING MEDIUM RETENTION BLUE K175 5* 50 G

6420 4000 - ARTICLE NUMBER • CHEMICAL SCREW LOCKING MEDIUM RETENTION BLUE K175 5* Synonyms

1.2 Uses and uses advised against ADHESIVE Uses

1.3 Details of the supplier of the product

Supplier name	FORCH AUSTRALIA PTY LTD
Address	2 Forward St, Gnangara, WA, 6077, AUSTRALIA
Telephone	(08) 9303 9113
Fax	(08) 9303 9114
Email	shop@forch.com.au
Website	https://www.forch.com.au/

1.4 Emergency telephone numbers

Emergency	(08) 9303 9113
Emergency	0413 550 330; 0424 135 792

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Not classified as a Health Hazard

Environmental Hazards

Aquatic Toxicity (Chronic): Category 3

2.2 GHS Label elements

Signal word

Pictograms

Hazard statements Harmful to aquatic life with long lasting effects.

Prevention statements

P273

H412

Avoid release to the environment.

Response statements

None allocated.

Storage statements

None allocated.

Disposal statements P501

Dispose of contents/container in accordance with relevant regulations.



2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
2-(2-METHYLPROP-2-ENOYLOXY)ETHYL 2-METHYLPROP-2-ENOATE	25852-47-5	607-819-8	50 to 75%
INGREDIENTS NOT SPECIFIED	-	-	Remainder
2'-PHENYLACETOHYDRAZIDE	114-83-0	204-055-3	0.1 to 1%
2,6-DI-TERT-BUTYL-P-CRESOL (BHT)	128-37-0	204-881-4	0.1 to 1%
CUMENE HYDROPEROXIDE	80-15-9	201-254-7	0.1 to 1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Еуе	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition. May evolve nitrogen oxides when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.



6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Only trained personnel should undertake clean up.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation and fire protection systems.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
ingredient	Kelefence		mg/m³	ppm	mg/m³
2,6-Di-tert-butyl-p-cresol	SWA [AUS]		10		

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear butyl or nitrile gloves.
Body	Wear rubber boots and coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

OdourCHARACTERISTIC ODOURFlammabilityCLASS C2 COMBUSTIBLEFlash point> 100°CBoiling pointNOT AVAILABLEMelting pointNOT AVAILABLEEvaporation rateNOT AVAILABLEpHNOT AVAILABLEVapour densityNOT AVAILABLERelative density1.12	Appearance	BLUE LIQUID
Flash point> 100°CBoiling pointNOT AVAILABLEMelting pointNOT AVAILABLEEvaporation rateNOT AVAILABLEpHNOT AVAILABLEVapour densityNOT AVAILABLE	Odour	CHARACTERISTIC ODOUR
Boiling pointNOT AVAILABLEMelting pointNOT AVAILABLEEvaporation rateNOT AVAILABLEpHNOT AVAILABLEVapour densityNOT AVAILABLE	Flammability	CLASS C2 COMBUSTIBLE
Melting pointNOT AVAILABLEEvaporation rateNOT AVAILABLEpHNOT AVAILABLEVapour densityNOT AVAILABLE	Flash point	> 100°C
Evaporation rateNOT AVAILABLEpHNOT AVAILABLEVapour densityNOT AVAILABLE	Boiling point	NOT AVAILABLE
pHNOT AVAILABLEVapour densityNOT AVAILABLE	Melting point	NOT AVAILABLE
Vapour density NOT AVAILABLE	Evaporation rate	NOT AVAILABLE
	рН	NOT AVAILABLE
Relative density 1.12	Vapour density	NOT AVAILABLE
	Relative density	1.12

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9.1 Information on basic physical and chemical properties

Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	1500 to 3000 mPa·s @ 25°C
Explosive properties	NOT EXPLOSIVE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

May polymerise with violent rupture/explosion.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

May polymerise in contact with oxidising agents (e.g. nitrates), acids (e.g. nitric acid), amines, UV light, metal salt, alkalis (e.g. sodium hydroxide), or if heated. Polymerisation may generate heat with potential for fire-explosion.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Acute exposure may result in nausea, vomiting, abdominal pain, diarrhoea, dizziness and drowsiness.

Information available for the ingredients:

Ingredient		Oral LD50	Dermal LD50	Inhalation LC50
2,6-DI-TERT-BUTYL-	P-CRESOL (BHT)	> 6000 mg/kg (rat)	> 2000 mg/kg (rat)	
CUMENE HYDROPE	ROXIDE	382 mg/kg (rat)	500 mg/kg (rat)	1.37 mg/L/4hrs (rat)
Skin	Contact may result in irritation	on, rash and dermatitis.		
Eye	Contact may result in irritation	on, lacrimation, pain, rednes	s and possible serious eye	damage.
Sensitisation	May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser. Som methacrylates have the potential to cause skin sensitisation.			
Mutagenicity	Not classified as a mutagen.			
Carcinogenicity	Not classified as a carcinogen.			
Reproductive	Not classified as a reproduct	tive toxin.		
STOT - single exposure	Over exposure may result in irritation of the nose and throat, coughing, nausea and headache. High leve exposure may result in dizziness, drowsiness, breathing difficulties and unconsciousness.			
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.			
Aspiration	Not classified as causing as	piration.		

12. ECOLOGICAL INFORMATION



12.1 Toxicity

Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information if disposing of large quantities (if required). Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture			
Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).		
Classifications	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).		
Inventory listings	AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals) All components are listed on AIIC, or are exempt. EUROPE:EINECS (European Inventory of Existing Chemical Substances) All components are listed on EINECS, or are exempt.		

16. OTHER INFORMATION

Additional information



WORKPLACE CONTROLS AND PRACTICES: Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
рН	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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